



# Arycoated Mat Lumina

Pre-painted galvanized steel for construction and general industry

## **APPLICATIONS**

Arvcoated Mat Lumina is the specific product for roof tiles and roofing in the building industry characterised by an accentuated glossy surface appearance.

This finish is also used for facade cladding because it is resistant to outdoor exposure and has a high visual impact.

# **FEATURES**

**Structured aspect**, based on **polyester resins**.

Front: Primer and Top Coat 35μm total

thickness.

Back: from 5 to 12μm of epoxy back

suitable for foaming.

Gloss: from 7 to 12.

Colur: Available RAL color or color on

request.

Thickness: from up to 1,5mm. Width: up to 1500mm.

Tolerances according to EN 10143

## **GUARANTEE**

**14 years** Non-perforation of the sheet

metal1

**14 years** Non-delamination of the paint<sup>1</sup>

10 years Aesthetic appearance² (ΔE≤7;

G.R≥30%)

up to 1,5T Paint adherence (T-Bend test)<sup>3</sup>

up to 2T Resistance to cracking on

bending (T-Bend test)<sup>3</sup>

**18J** Impact Test<sup>3</sup>

**RC3** Corrosion resistance category<sup>3</sup>

**360h** Salt spray test<sup>3</sup>

1000h QCT Test<sup>3</sup>

**RUV3** UV resistance category

**ΔE≤3;** After 2000h of QUV

**G.R. ≥60%** (UVA+H2O) test<sup>3</sup>

### Cr(VI) free

### **RoHS 2011/65/UE**

- Refer to document ARVEDI GUARANTEE on section transport, stocking, building
- Refer to document ARVEDI GUARANTEE on section geographical location and RUVn category.
- 3 EN 13523, related paragraphs

The performance characteristics of this sheet refer to sheets with zinc mass equal to or greater than Z275. Although Acciaieria Arvedi tries to maintain a uniform appearance between all production batches, colour continuity between different batches cannot be guaranteed. Consequently, it is advisable to use a single batch to produce the final structure. The reference sample approved between the parties is subject to the tolerances of the painting process.