



Industrie Service

CERTIFICATE

The Notified Body - 0036 -
of TÜV SÜD Industrie Service GmbH

certifies that

ILTA INOX S.p.A.
Strada Statale 45 bis
I-26010 Robecco d'Oglio (CR)

has implemented, operates and maintains a

**Quality Assurance System in accordance with the
Pressure Equipment Directive 2014/68/EU,
Annex I, Section 4.3 as well as AD 2000-Merkblatt W 0**

as a material manufacturer for the scope of

longitudinal welded tubes of austenitic stainless steels and duplex steel.

The scope of the approval is described in the annex to this certificate.
Further details are mentioned in report no. 3356135.

The manufacturer is therefore authorized to issue certificates of specific product control within the scope of the assessed quality system and in accordance with the Pressure Equipment Directive 2014/68/EU. Possible additional requirements - specific to applied technical specifications to meet PED Annex I - are not affected.

This certificate is valid through November 2022.

Certificate No.: DGR-0036-QS-W 11/2002/MUC-001
Munich, December 16th, 2020

Notified Body, No. 0036




(Stäblein)

Certification Body
Material and Welding Technology



EQ3072566

TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany



Industrie Service

Geltungsbereich der Überprüfung als Hersteller von Werkstoffen nach AD 2000-Merkblatt W 0
Scope of the approval - Manufacturer of material in accordance with AD 2000-Merkblatt W 0

Anlage zum Zertifikat Nr. / Annex to certificate no.
DGR-0036-QS-W 11/2002/MUC-001 von / dated 2020-12-16

Hersteller / Manufacturer:	Name: Straße/Street: Ort/City:	Ilta Inox S.p.A. Strada Statale 45 bis I-26010 Robecco d'Oglio (CR)	Werk / plant:	Nationalität:/ Country:	I	Datum:/ Date: rev. 0	2020-12-16	Blatt-Nr./ Page No.:	1 v. / of 2	Zertifizierungsstelle für Druckgeräte / Certification Body for pressure equipment Notifizierte Stelle, Nr. / Notified Body, No. 0036
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lfd. Nr. / No.	Werkstoffbezeichnung Werkstoff-Nr. / Material Designation Material Grade	Werkstoff- Spezifikation / Material Specification		Liefer- zustand / Delivery Condition	Prüfgegenstand Erzeugnisform / Description Product	Abmessungen / Dimensions				Gewicht / Weight		Prüfgrundlagen Technische Regeln / Requirements Technical Rules		Bericht Nr. / report no. 3356135 vom / dated 2020-12-15
		Art / Spec.	Nr. / No.			Kürzel / Code	Dicke / Thickness [mm]	Durchm. / Diameter [mm]	1 = t 2 = kg	Wert value	Art / Spec.	Nr. / No.	Bemerkungen / Remarks	
1	2	3a	3b	4	5	6a	6b	7a	7b	8a	8b	9a	9b	10
01	1.4301, 1.4401 1.4306, 1.4404 1.4435, 1.4436 1.4541, 1.4571 1.4307, 1.4432	EN	10217-7	AT / U	längsnahtgeschweißte Rohre nach Laserstrahl-Verfahren / Tubes longitudinally laser welded	1,0	6,0	10,0	609,6			AD2000 AD2000	W2 W10	Proof of adequate statistical safety for issuing an inspection certificate 3.1 acc. to AD2000 W2 Para 6.2.2 is granted with letter dated 27.11.2018
02	1.4462	VdTÜV EN	418 10217-7	AT / U	längsnahtgeschweißte Rohre nach Laserstrahl-Verfahren / Tubes longitudinally laser welded	1,0	6,0	10,0	609,6			AD2000 AD2000	W2 W10	

Explanation: AT = Lösungsgeglüht / solution annealed NT = Normalgeglüht und angelassen / normalized and tempererd N = Normalgeglüht / normalized S = Spannungsarmgeglüht / stress relieved TM = Thermomech. behandelt / thermo-mech. treated U = ungeglüht / not annealed
 QT = vergütet / quenched and tempered CR = Temperaturgeregelt warmumgeformt / temperature controlled hot formed (controlled rolled) A = weichgeglüht / annealed AR = wie gewalzt / as rolled
 a = Werkstoffbezeichnung in Spalte 10 / material designation in column 10 b = Lieferzustand in Spalte 10 / delivery condition in column 10 c = Prüfgegenstand in Spalte 10 / object in column 10
 d = Abmessungen in den Techn. Regeln / dimensions acc. to technical rules e = Gewicht in den Techn. Regeln / weight acc. to technical rules f = Nr. der Techn. Regeln in Spalte 10 / technical rules reference column 10