



# APPROVAL OF MANUFACTURER CERTIFICATE

Certificate no.:  
**AMMM000001T**  
Revision No:  
**5**

## This is to certify:

that

**Ilta Inox S.p.A.**

**Strada Statale 45 bis - 26010 Robecco D'oglio CR,  
Italy**

is an approved manufacturer of  
**Steel Pipes and Fittings**

in accordance with

**DNV rules for classification – Ships**

**DNV-OS-B101 – Metallic materials**

**DNV class programme – DNV-CP-0252 Steel pipes and steel pipe fittings**

and the following particulars:

<b>Product</b>	<b>Pipes</b>
<b>Application area</b>	<b>Austenitic and ferritic-austenitic steel pipes</b>
<b>Steel type</b>	<b>Austenitic stainless</b>
<b>Manufacturing method</b>	<b>Welding</b>
<b>Max. outer diameter</b>	<b>See page 2</b>
<b>Max. wall thickness</b>	<b>See page 2</b>
<b>Heat treatment condition</b>	<b>See page 2</b>
<b>Additional approval conditions</b>	<b>See page 2</b>

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules.  
Materials to be applied to DNV classed object shall fulfill the material requirements in the applicable DNV class rules.

Issued at **Hamburg** on **2025-07-04**

This Certificate is valid until **2028-06-30**.

DNV local unit: **Italy/Malta CMC**

Approval Engineer: **Christian Wildhagen**



for **DNV**

This document has been digitally signed and will  
therefore not have handwritten signature

Stefan Röhr

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV AS, its parent companies and their subsidiaries as well as their officers, directors and employees ("DNV") arising from or in connection with the services rendered for the purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to USD 300 000.

## Particulars of the approval

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### Austenitic and ferritic-austenitic steel pipes

Steel type /grade <sup>3)</sup>	Manufacturing method <sup>1)</sup>	Max. outer diameter [mm]	Max. wall thickness [mm]	Heat treatment condition <sup>2)</sup>
Austenitic stainless	LBW	323.9	4.5	SHT

#### Remarks:

- <sup>1)</sup> LBW: Laser beam welding
- <sup>2)</sup> SHT: Solution Heat Treated (solution annealing)
- <sup>3)</sup> Suitable pipe grades shall be selected from the following recognized standards:  
ISO 9329 Part 4, ISO 9330 Part 6, EN 10216 Part 5, EN 10217 Part 7, ASTM A269, ASTM A312, ASTM A358, ASTM A789, ASTM A790, ASTM A928 or JIS G3459

#### Additional approval conditions:

Including automatic ET testing in lieu of hydraulic testing according to relevant standard  
Including austenitic stainless steel pipes for low temperature service